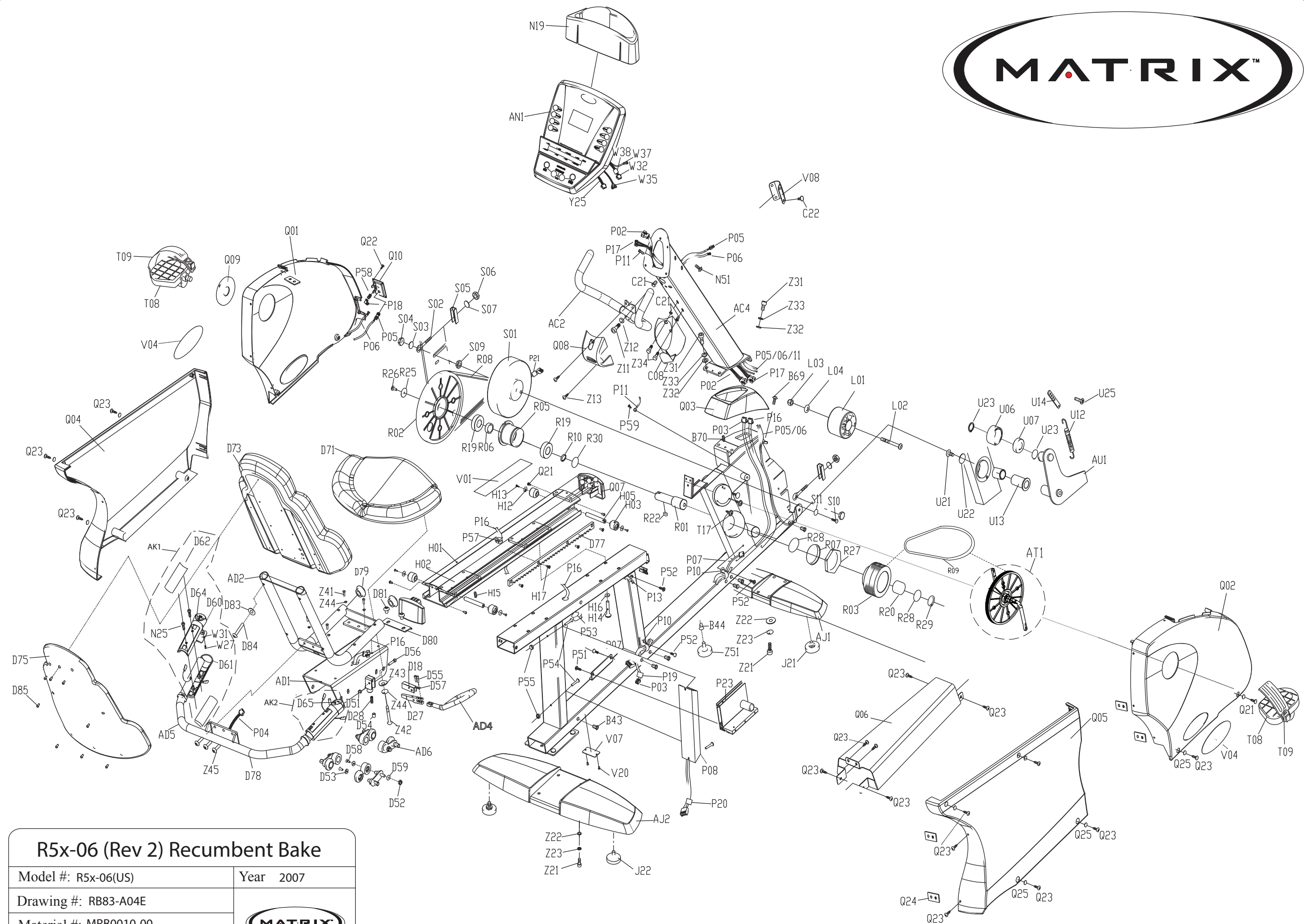


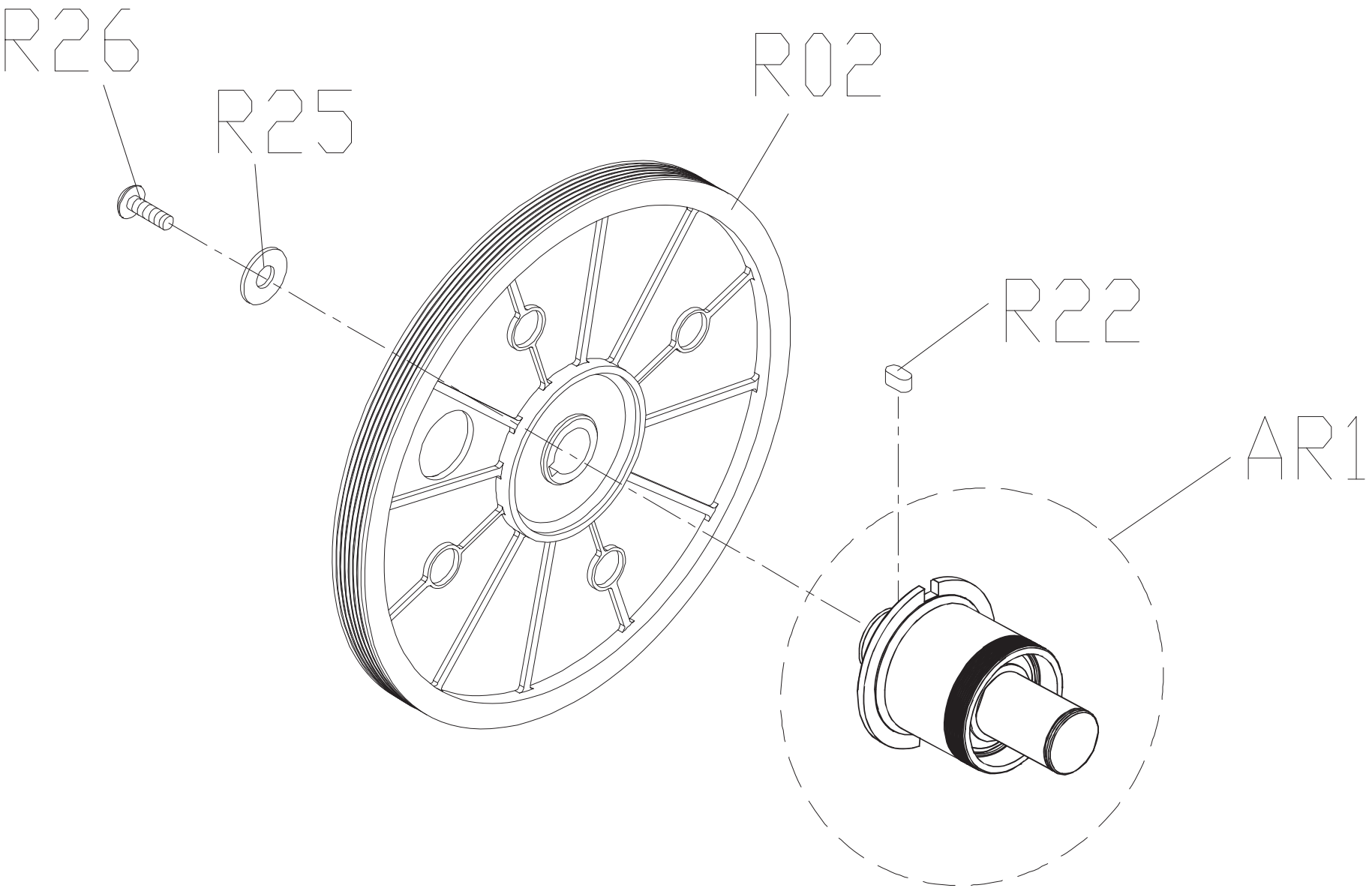


R5x-06 (Rev 2) Recumbent Bake

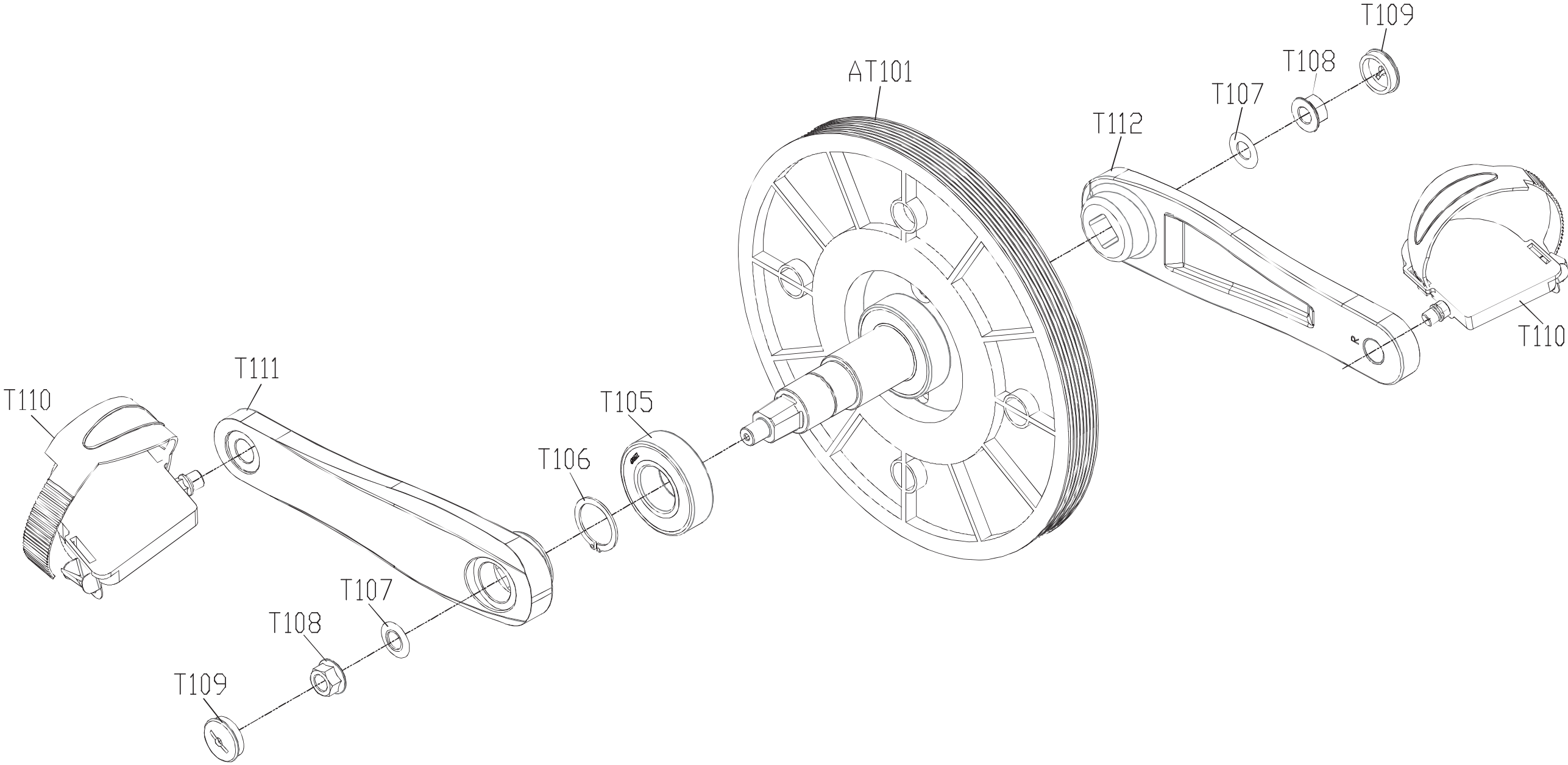
Model #: R5x-06(US)	Year 2007
Drawing #: RB83-A04E	
Material #: MRB0010-00	
Rev.: 2.2	Date: 02/05/2008



DRAWING NO	RB91-AR2		
PART NAME	Transmission Set		
PART NO	0000090893	REV	E
APPROVE	sammi	DATE	214.05.16



DRAWING NO	CB72-AT100		
PART NAME	Pedal Axle Set;+Crank		
PART NO	1000387880	REV	C
APPROVE	Lewis	DATE	053016



Reference#	Part #	Description	Notes
AC2	015914-BA	Stationary Handlebar;PVC Dipping;;;RB80	
AC4	055135-Z	Console Mast Set;MX-R5x, NO CUPHOLDER Seat Slider Set - D/C, NO REPL Part will show as orderable	No cupholder
AD1	056056-Z	until stock is depleted	
AD2	015362-AB	Back Pad Tube;BL;;;RB50 Seat HR Handlebar Set;Includes HR Grips;RB83	
AD5	056055-Z	R2650HRT(RB79) Front Stabilizer Set;SL/GY;;F;;CB61 (MATRIX SILVER	
AJ1	015307-AA	GRAY+CLEAR LACQUER)	
AJ2	0000090809	Stabilizer Set;Rear;H5x-F;	
AN1	1000213547	CONSOLE SET;H001S004;EP301;ES;EN;EP301; Heart Rate Board Receiver;Inbuilt;All in one;SALUTRON	This replacement console uses the same console cables and lower control boards as the original console.
AN2	0000083655	850	
B69	018652-B	Screw;SH;M6X1.0PX16.5L-8L;;HS;CRMO;BAN;;	
B70	004844-00	Set Screw;M6X1.0PX16.0L	
C08	0000080783	Water Bottle Holder	
C11	018586-BA	Guide Rail Rubber Washer	
C21	004983-A	Insert Nut;Hex;NKHS-8125-2.5(M8x1.25P)	
C22	004697-AD	Screw;Flat Hex Socket;M8x1.25Px25L	
D18	001246-A	Bushing;U-Shaped	
D27	009585-B	Adjustment Block;Position;;S45C;16x93.5L;Zn Pl	
D28	005482-C	Spring;Compress;Adjust;SWPB;	
D51	004935-00	Nut;Nylon;M6X1.0P	
D52	004926-00	Nut;Nylon;M8x1.25P	
D53	005258-D	Washer;Wheel;;WZN;	
D54	004845-00	Set Screw;M12x1.75Px12.0L	
D55	004456-00	Screw;Round;Hex Socket;M5x0.8Px16L	R5x
D56	004526-AB	Screw;Round;Hex Socket;M6X1.0PX30L	
D57	005003-00	Washer;Spring; SW5 5.1X9.3X1.3T	
D58	004435-00	Screw;FH;M5X0.8PX10L;;PH;;BAN;;BP	
D59	008016-A	Washer;Lock;8.4X18.0X3.0T;S45C	

D73	029032-AA	Back Pad Set;RB80/RB81 USED
D75	000334-F	Cover;Back Pad Set;;ABS;;BL;;RB50
D77	039173-AA	Seat Position Tooth Plate;BL;;;R
D79	056060-AA	Seat Tube End Cap;1-1/4;Material:PP;
D80	067654-AA	Seat Position Indicator Plate;BLACK;RB50B;
D81	004729-00	Screw;Hex Socket;BH;M8x1.25Px16L;Zn-B
D82	005014-00	Washer;Spring;8.0x17.0x1.5T
D83	005165-00	Washer;Arc;8.2x18x1.5T
D84	004730-00	Screw;Oval Hex Socket;M8X1.25PX50L
D85	004653-00	Screw;Round;PH;Tapped;4X12L
H01	055142-Z	Aluminum Seat Rail Set;MX-R5x R2650HRT(RB79)
H02	007919-C	Fix Plate;Aluminum Rail;;SPC;6.0t;;;RB50
H03	001170-00	Stopper Wheel;Seat
H05	008770-A	Axle;Stopper;;SS41;12.0x85L;Zn Plate;;;
H12	005082-00	Washer;Flat;5.0x16.0x1.0T;Black Zinc
H13	004355-00	Screw;Oval;PH; M4X0.7PX10L
H14	004730-00	Screw;Oval Hex Socket;M8X1.25PX50L
H15	004566-00	Screw;Plain;Hex Socket; M5X0.8PX10L
H16	020449-00	Washer;Flat;8.2x13.0x1.4t;;Zn-BL
H17	004569-00	Screw;Plain;Hex Socket;M5X0.8PX15L
		Leveler;Foot Pad - D/C, NO REPL Part will show as
J21	037907-AA	orderable until stock is depleted
J22	037909-AA	Leveler;Foot Pad;Adjustic;Center
L01	000007-B	Transport Wheel;Nylon+30%FIBER;74;BL;CB32
L02	004767-00	Screw;Hex Socket;BH;M8x1.25Px70L(Tooth12)
L03	004932-00	Nut;Nylon;M8X1.25P(BED)
L04	005035-00	Washer;Flat;8.2x18x1.4T
N01	039154-AA	Faceplate,Console(PAINT);EP68-US
N02	0000083865	Console Back Cover
		Reading Rack;PA-746(Black) - D/C, NO REPL Part will show
N04	0000091243	as orderable until stock is depleted
		Overlay;Lower\\ D/C, NO REPL: Part will show as
N13	018608-D	orderable until stock is depleted.
N19	0000083902	Bottle Holder;Console Back

N25	004339-00	Screw;Round;Crisscross;M3X0.5PX35L	
N26	004880-00	Nut;Zero Switch Cable;M3x0.5Px3H	
N51	004364-00	Screw;Oval Head;M5x0.8Px12L	Attaches console to console mast.
Not Shown	018708-F	Hardware Pack	
Not Shown	001984-00	BATTERY;9V ALKALINE;GP 1604A;	Console battery
P02	002123-DR	Console Cable;Upper;900L;3020-08N;RB80	Also order P03 for the full console cable
P03	002428-ER	Console Cable;Lower;1250L;XAP-07V-1;CB61;	Also order P02 for full console cable
P04	002372-FR	Pulse Sensor Wire;800L;ALEX 3020-12N;RB8	
P05	002222-ER	TV Power Wire;1350L;SCD-026A;RB80;	
P06	002757-DR	TV Signal Wire;1350L;5CF;RB80;	
P07	002684-BR	Generator Wire;780L;3.96-5P;RB80;	
P08	003559-CR	Power Resistance;With Wire;400W 10 500m	
P10	001677-A	Cable Fix Button;KSS/UC-3	
P11	056008-A	Ground Wire;Pulse Grip;100L;(KST FDFNYD2-250-1 HSG	
P13	001221-00	Clamp;Cable;KSS UC-1;PD02UC100	
		Pulse Sensor Guide Rail Connecting Wire; 1850(TKP	
P16	002574-FR	H6630P1-12+TKP H6630R1-12)	
P17	002373-ER	Pulse Sensor Wire;800L;ALEX 3020-12N;RB8	
P18	011097-AR	Connector;TV;5C2V;CB61-P11A (CB61) RoHS	
P51	004388-00	Screw;Oval;PH; M5X0.8PX12L(ZINC PLATING)	
P52	018623-A	Screw;Round Cross Tapped;5x10L; 5x10L	
P54	004337-00	Screw;Round;PH;M5X0.8PX50L	
P55	004924-00	Nut;Nylon;M5x0.8P;Black Zinc	
P56	004951-A	Nut;M5;Chromed	
P58	065248-A	TV Coax Adaptor;Female;F-A028-NBX7-C	
P59	004364-00	Screw;Oval Head;M5x0.8Px12L	
Q01	055136-ZL	Left Front Side Cover Set;MX-R5x R2650HRT(RB79)	
Q02	1000223180	Cover Set;R3x S/N before RB303110701610	
Q03	001577-AA	Boot;Console Mast	
		Left Rear Side Cover Set;CN/GY;;R;;CB32 VISION CARBON	
Q04	038176-AA	GRAY COLOR	
		Right Rear Side Cover Set;CN/GY;;R;;CB32 VISION CARBON	
Q05	038177-AA	GRAY COLOR	

Q06	015264-AA	Stabilizer Cover;SL/GY;;;CB61
Q07	039286-AA	End Cap;Seat Guide Rail
Q08	000252-CA	Cover;Handlebar
Q09	001143-B	Cover;Crank;PVC;BL;RB70
Q10	000279-B	Fix Plate;E-PORT
Q21	004616-00	Screw;Umbrella Cross Tapped;4x12L
Q24	007970-B	Connecting Plate;Side Cover;2 Hole
Q25	005154-A	Washer;Flat;5.0X10.0X1.0T;Stainless
R02	0000090893	Pulley Axle Set;MX-R5X-F;US;RB91
R02	039168-Z	Drive Axle Set
R03	003911-E	Transmission Wheel;60;One-Way Bearing;HFL-2530
R06	008723-C	Ring;26x10L;CB61
R10	039153-A	Ring;;;26x10L;;;CB61
R19	004077-A2	Ball Bearing;6004ZZ;20X42X12T;;SKF;;;
R20	004092-00	Bearing;One-Way;;HFL2530;INA
R22	004987-00	Key;Round;Dual End;6X6X12L
R25	005109-00	Washer;Flat;8.5x25x1.5T;Black Zinc
R26	004796-00	Bol;M8x1.25Px20L
R27	004916-C	Nut;Hex;M50X1.0P;Zinc Plated
R28	005182-00	Washer;Teflon;25.3X40X1.0T
R29	005366-00	C-Clip;External;S-25
R30	005032-00	Washer;Flat;20.2x35.0x1.0T;Black Zinc
S01	012818-00	Generator;ECB;190 CE CB/RB MX/600;400W;JM07
S03	005067-00	Washer;Flat;10.2X15.0X1.5T;Black Zinc
S04	004968-00	Nut;Hex;Flange;3/8-26UNF;Black Zinc
S05	007768-D	Fix Plate;Eye Bolt
S06	004933-00	Nut;Nylon;1/4'-20UNC;BED
S07	005102-00	Washer;Flat;1/4x15.0x1.0T;Black Zinc
S08	004892-00	Nut;Hex;3/8-26UNCX4H
S10	004447-AB	Screw;Hex Socket;Round;M5x0.8Px12L;Adher
S11	005078-00	Washer;Flat;5.3x10x1.0T;Black Zinc
T03	008702-J	Crank Bearing Fixing Base;Right;
T04	008703-G	Crank Bearing Fixing Base;Left;
T05	008704-D	Nut;Crank;Left;SS41;%32;;;CB32

T06	007747-C	Fix Plate;Crank;;SPC;1.5t;Zn Plate;;CB32
T08	014724-A	Pedal Set;With Strap
T08	0000090518	Pedal Set
T09	004050-A	Pedal Strap Set(includes both sides);Rub
T105	004082-A2	Ball Bearing;6205ZZ;25X52X15T;;TPI;;;
T106	005366-00	C-Clip;External;S-25
T107	005239-00	Washer;Lock;10.0x20.0x1.0T
T108	004964-00	Nut;Hex;Flange;M10x1.25P;Black Zinc
T109	001130-00	Cover;Crank Arm
T11	004082-A2	Ball Bearing;6205ZZ;25X52X15T;;TPI;;;
T110	014724-A	Pedal Set;With Strap
T110	0000090518	Pedal Set
T111	0000080124	Crank;;Left;7Inch;SS41;Chrome;silvery gr
T111/T112	1000364363	crank set;;;RB85-SBOM;Clear coat;RB85;;
T112	0000080125	Crank;;Right;7Inch;SS41;;RB85
T14	008706-C	Nut;Crank ;Right;SS41;%32;;;;;CB32

The one-piece pedal axle set has been discontinued. This is a three-piece pedal axle set and is backwards compatible for all units. See the document "Pedal Axle Set" under Service Bulletins.

Pedals fit new three-piece pedal axle set. Includes both pedals and straps. See the document "Pedal Axle Set" under Service Bulletins.

Fits original pedals.

See the document "Pedal Axle Set" under Service Bulletins.

See the document "Pedal Axle Set" under Service Bulletins.

See the document "Pedal Axle Set" under Service Bulletins.

See the document "Pedal Axle Set" under Service Bulletins.

See the document "Pedal Axle Set" under Service Bulletins.

Pedals fit original 1-piece pedal axle set. Includes both pedals and straps.

Includes both pedals and straps. See the document "Pedal Axle Set" under Service Bulletins.

See the document "Pedal Axle Set" under Service Bulletins.

Contains the left and right crank arms. See the document "Pedal Axle Set" under Service Bulletins.

See the document "Pedal Axle Set" under Service Bulletins.

		Ring;Pedal Assembly;Front;SS41;31.8;;;CB32 SS41(ZINC
T15	008721-J	PLATING)
T16	008722-G	Ring;Pedal Assembly;Rear;SS41;31.8
T17	004860-00	Screw;Phillip;Large Oval Head;M4X0.7PX8L
T18	008708-D	Nut;Rim;;SS41;%32;;;CB32
U07	004081-A2	Ball Bearing;6204ZZ;20x47x14t;TPI
U12	005439-00	Spring;Tension Assembly;16x2x74L
U14	008420-00	Adjustment Plate;Tension;6Hole
U21	004493-00	Screw;Hex Socket;Round;M8x1.25Px16L
U23	005365-00	C-Clip;External;S-20
U25	004329-00	Screw;Phillip;Round;M5x0.8Px10L;
V01	006298-A	Decal;Guide Rail
V04	027982-B	Decal;Side Cover;EP68-US;EP68
V08	006675-C	Decal;Aperture;TV Rack
W26	032524-CR	Membrane Keypad;Right;Plane 4Key;CB64
W27	004647-00	Screw;Phillip;Round;3x12L
W31	0000090779	Control Board;Quick Key
W32	004647-00	Screw;Phillip;Round;3x12L
X05	020127-A	Screw;Hex Socket;Round;M8X1.25PX12L
Z11	004539-AC	Screw;Round;Hex Socket;M8X1.25PX25L
Z12	005015-00	Washer;Spring;SW8 8.2X13.5X2.0T
Z13	004370-00	Screw;Phillip;BH;M5x0.8Px10L;;Zn-BL
Z21	020085-00	Screw;Hex Socket;Round;M8x1.25Px20.0L;Ad
Z22	005134-00	Washer;Flat;8.2x14.0x1.5T;BAN;
Z31	004479-00	Screw;Round;Hex Socket;M8X1.25PX15L
Z34	004539-AC	Screw;Round;Hex Socket;M8X1.25PX25L
Z41	004704-A	Screw;Flat Hex Socket;M8x1.25Px15L;BED;
Z42	004730-00	Screw;Oval Hex Socket;M8X1.25PX50L
Z43	005165-00	Washer;Arc;8.2x18x1.5T
Z44	005015-00	Washer;Spring;SW8 8.2X13.5X2.0T
Z45	004874-AB	Screw;Flat Hex Socket;M8x1.25Px15L;BED
Z51	037909-AA	Leveler;Foot Pad;Adjustic;Center
AT101	Order Kit	Pedal Axle
B43	Not Orderable	Insert Nut

B44		Not Orderable	Insert Nut	
D60			Part of Kit AK1 or AI HR Grip Plastic;Upper	
D61			Part of Kit AK1 or AI HR Grip Plastic;Lower	
			HR Grip Metal Plate;Brush;CB32;101.05X32(SU 101.5X32	
D62			Part of Kit AK1 or AI (SUS304)(W/ TEXTURE)	
D64			Part of Kit AK1 or AI HR Grip Overlay;Left;HKC;RB73 CB64-US	
D65			Part of Kit AK1 or AI HR Grip Overlay;Right;CB64;CB64-AN5A CB64-US	
R01		Part of R02	Mandrel;Flywheel;;;;;;CB61 SCM440	
R07			part of 039168-Z Drive Axle Sleeve (B)	
AC4	0000085540		Console Mast Set;MX-R5x	Discontinued - Includes bottle holder
			Seat Adjustable Grip Set;RB50\\ D/C, NO REPL: Part will	
AD4	0000085999		show as orderable until stock is depleted.	Discontinued
			Seat Roller Set - D/C, NO REPL Part will show as orderable	Discontinued - Includes 1 seat roller set. Order 4 to
AD6	055138-Z		until stock is depleted	replace all of the rollers on this unit.
			Rear Stabilizer Set;SL/GY;;R;;CB61 (MATRIX SILVER	
AJ2	015308-AA		GRAY+CLEAR LACQUER)	Discontinued
			HR Grip Set Left - D/C, NO REPL Part will show as	
AK1	0000085590		orderable until stock is depleted	Discontinued - ORDER AK1 and AK2 for complete grip set.
			HR Grip Set Right - D/C, NO REPL Part will show as	
AK2	0000085591		orderable until stock is depleted	Discontinued - ORDER AK1 and AK2 for complete grip set.
			CONSOLE SET;EP74-US;H004S007;EP74-AN1C\\ D/C, NO	
AN1	0000080389		REPL: Part will show as orderable until stock is depleted.	Discontinued
				Discontinued - Refer to H5X-06 exploded for breakdown
AN1	028271-AB		Console Set	of console parts.
				Discontinued - In addition to the Pedal Axle Set, please
AT1	039169-Z		Pedal Axle Set	order one each of T11, T04, T06, and T05.
				Discontinued - The one-piece pedal axle set has been
			Pedal Axle Set;;;include of crank;;H-3X\\ D/C, NO REPL:	discontinued. This is a three-piece pedal axle set and is
AT1	1000387880		Part will show as orderable until stock is depleted.	backwards compatible for all units. See the document
				"Pedal Axle Set" under Service Bulletins.
AU1	055140-Z		Tension Wheel Set	Discontinued

AU1	0000095415	Idler Set;R5x-F;RB91-AU3 \\ D/C, NO REPL: Part will show as orderable until stock is depleted.	Discontinued
D71	029033-AA	Seat Pad Set;RB80/RB81 Used\\ D/C, NO REPL: Part will show as orderable until stock is depleted.	Discontinued
D78	000730-CA	Foam Grip;Handlebar;Dipping;22x3tx320L - D/C, NO REPL Part will show as orderable until stock is depleted	Discontinued
D83	005165-AD	Washer;Arc;8.2X18.0X1.5T;BAN	Discontinued
H14	004738-00	Screw;Oval;Hex Socket;M8X1.25PX50L(18L) Overlay;Upper\\ D/C, NO REPL: Part will show as orderable until stock is depleted.	Discontinued
N07	018605-D	Overlay;Lower - D/C, NO REPL Part will show as orderable until stock is depleted	Discontinued
N09	018607-B	Screw;Phillip;BH;M5x0.8Px12L;Black;	Discontinued
N51	004364-AD		Discontinued - Attaches console to console mast.
P23	013782-AB	Lower Control Board;Generator;H002\\ D/C, NO REPL: Part will show as orderable until stock is depleted.	Discontinued
P53	001597-A	GROMMET;NYLON;WHT	Discontinued
P57	028507-00	Bushing;Strain Relief;SR-83;KSS SR-F83 KSS - D/C, NO REPL Part will show as orderable until stock is depleted	Discontinued
P58	003317-00	Exchange Connector;5C-2V(With Nut);180	Discontinued
Q02	055136-ZR	Right Front Side Cover Set;MX-R5x R2650HRT(RB79)	Discontinued
Q09	001143-A	Cover;Crank;PVC;BL;RB70 PVC(BLACK) Drive Axle Pulley;235;Nylon6+30% Fiber;CB61	Discontinued
R02	003889-B	NYLON6+30% FIBER	Discontinued
R05	018650-E	Fix Pass axle Cover A;66x48.5L SS41(Pai Drive Belt;Poly-V;370-J6- D/C, NO REPL Part will show as orderable until stock is depleted	Discontinued
R08	004154-00	Drive Belt;Poly-V;350-J8\\ D/C, NO REPL: Part will show as orderable until stock is depleted.	Discontinued
R09	027963-A		Discontinued
S02	004690-A	Screw;Eye Hook;(EYE APERTURE 10) 1/4-20UNCX65L(30L)	Discontinued
S10	004447-00	Screw;Hex Socket;Round;M5x0.8Px12L;;Zn-B	Discontinued

T01	1000387880	Pedal Axle Set;;;include of crank;;;H-3X/\ D/C, NO REPL: Part will show as orderable until stock is depleted.	Discontinued
T01	039169-Z	Pedal Axle Set	Discontinued
U06	055140-Z	Tension Wheel Set	Discontinued
U06	0000095415	Idler Set;R5x-F;RB91-AU3 \ D/C, NO REPL: Part will show as orderable until stock is depleted.	Discontinued
W25	028272-CR	Membrane Keypad;Left;Plane 4Key;CB64 - D/C, NO REPL Part will show as orderable until stock is depleted	Discontinued
W27	034598-BR	Membrane Keypad;Down;Plane 4Key;CB64\ D/C, NO REPL: Part will show as orderable until stock is depleted.	Discontinued
W31	013780-AA	Control Board;Quick Key;R7000(RB73);RB73	Discontinued
W37	056009-A	Power Wire;Heart Rate Board;220L;(TKP 2510A-3P - D/C, NO REPL Part will show as orderable until stock is depleted	Discontinued
X06	038974-A	Horn Iron;SS41;RB80-X06A (6006)	Discontinued